



Phone: (517) 295-4196 Fax: (517) 295-4918

Technical Data Sheet

LCA® N66-35GFHSL1 Black

Nylon 66, 35% Glass Fiber, Heat Stabilized, Lubricated

Typical Compound Properties	Value / Measure	Test Methods
Physical Properties		
	English Units	
Density	1.4 g/cm ³	ASTM D-792
Ash Content	35 %	ASTM D-5630
Mechanical Properties		
Izod Impact	2.30 ft-lb/in	ASTM D-256
Tensile Strength	28,000 psi	ASTM D-638
Flexural Modulus	1,400,000 psi	ASTM D-790
Thermal Properties		
Melt Point	260 °C	ASTM D-648

All tests are performed on dry as molded ASTM (ISO) test bars.

General Product Type Information

The property values listed above have been obtained using laboratory controlled test methods. They are offered without guarantee since conditions under which the product is used are beyond our control. Therefore, Uniplas, Inc. disclaims any liability for loss or damage incurred in connection with the use of this product.

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Typical Processing Conditions

Process Variable	Description	Values
Temperatures		F
Barrel	Rear	520 - 540
	Center	540 - 560
	Front	560 - 570
	Nozzle	560 - 580
	Mold	110 - 220

Drying

Type	Dehumidifier
Temperature	175 F
Time	4 hours
Max. % Moisture	0.2

Special Requirements

Optimum processing conditions will depend on such factors as machine size, screw design, part dimension, mold design, runner and gate design, and material residence time. These recommendations are intended only as a guide to achieve stable processing and good part quality.

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